



温州喜发实业有限公司
WENZHOU XIFA INDUSTRIAL CO.,LTD



携手共创美好未来

Let's join hands to create a better future

企业宣传手册

CORPORATE BROCHURE



PP编织袋中国领先制造商
PP WOVEN BAG
LEADING MANUFACTURE IN CHINA

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以质量求生存
以信誉求发展

SURVIVE BY QUALITYSEEK
DEVELOPMENT THROUGH CREDIBILITY

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企业简介

Company Profile

温州喜发实业有限公司

Wenzhou Xifa Industrial Co., Ltd

温州喜发实业有限公司位于中国温州苍南，是一家专业定做彩印、普印编织袋的大型包装制造商。

厂房建筑面积9万平方米。现有在职员工550人，经营3条拉丝生产线、165台圆织机、9条彩印生产线、5条复合生产线、12台吹膜机、17台全自动切割缝制一体机以及120台卷边缝纫机，年生产编织袋能力可达4亿条。

公司为约400家客户提供服务，其核心产品为彩印包装袋、集装袋、软塑包装袋等。主要客户包括中盐集团、中信集团、国投集团、美国宝洁、ISAOSA, SQM, ADM、中海油、中国石化、中国石油、中国农资、俄罗斯阿康、美国美盛、中东化肥、正大集团、等国内外知名企业。

公司秉承“质量第一，诚信经营”的发展理念，坚持“以质量求生存，以信誉求发展”的企业文化，不断追求进步，提升服务。经过近25年的稳步发展，喜发实业公司已成为国内塑料编织行业领先的制造商之一，拥有全面的工艺流程、大规模的生产能力和广泛的产品系列。

Wenzhou Xifa Industrial Co., Ltd. Based in Wenzhou City, Xifa is a large-scale packaging manufacturer specializing in custom color-printed and plain-printed woven bags.

Factory building area 90000 m². With 550 employees, it operates 3 wire drawing lines, 165 circular looms, 9 color printing lines, 5 lamination lines, 12 film blowers, 17 auto cutting-sewing machines & 120 hemming machines, boasting an annual woven bag capacity of 400 million units.

The company serves approximately 400 customers, core products include color-printed packaging bags, bulk bags and flexible PE plastic bags. Major clients cover domestic and international giants: China National Salt, CITIC Group, SDIC Group, Procter & Gamble (USA), ISAOSA, SQM, ADM, CNOOC, Sinopec, PetroChina, China Agricultural Means of Production, Arcon (Russia), Mosaic (USA), Middle East Fertilizer and Charoen Pokphand Group.

Guided by the philosophy "Quality First, Integrity in Operation" and culture "Survive by Quality, Develop by Reputation", Xifa keeps advancing services. After nearly 25 years of steady growth, it has become one of a leading domestic plastic weaving manufacturer with comprehensive processes, large-scale capacity and a wide product range.



3

占地面积
Covered area
万平方米/Ha

550

在职员工
Active employee
人/Person

3

拉丝生产线
Wire Drawing Line
条/Article

165

圆织机
Circular loom
台/Units

9

彩印生产线
Color Printing Line
条/Article

5

复合生产线
Composite production line
条/Article

20

全自动切缝机
Fully automatic cutting
and sewing machine
台/Units

120

卷边缝纫机
Overlock sewing machine
台/Units

4

年生产量
Annual production
亿条/100M

400

长期客户
Long-term customer
家/Clients

企业简介

Company Profile

江西敏正塑业有限公司是温州喜发实业有限公司的全资子公司。该公司于2021年在江西成立，注册资金8000万，厂房总面积2.3万平方米，公司总投资1.5亿，达产达标后年总产值2亿，年产各种集装袋300万条以上，年出口集装袋100万条以上。专业生产吨袋和集装袋，客户包括中化、中化建、中石油、中农、中石化、湖北黄麦岭集团、安徽六国股份、深圳芭田股份、江苏中东集团等。

主要产品：各种规格的吨袋，包括食品级和危险品级（普通袋、内加固内衬袋、层压袋以及其他特殊规格的袋子）。在生产过程中，我们拥有自己的加工车间，并从图纸设计、编织到成品袋都实行严格的管理程序，严格按照客户要求定制。我们的出口产品已远销南美、美国、东南亚、中东、非洲、欧洲等多个国家和地区。

Jiangxi Minzheng Plastic Industry Co., Ltd.

A wholly-owned subsidiary of Wenzhou Xifa Industry Co., Ltd., Jiangxi Minzheng was established in Jiangxi in 2021. With a registered capital of RMB 80 million, a total workshop area of 23,000 square meters and a total investment of RMB 150 million, the company is expected to achieve an annual output value of RMB 200 million upon full production, with an annual output of over 3 million bulk bags. Specialized in bulk bags, we serve a prestigious clientele including Sinochem, Sinochem Construction, PetroChina, Sinochem Agriculture, Sinopec, Hubei Huangmailing Group, Anhui Liuguo Co., Ltd., Shenzhen Batian Co., Ltd., Jiangsu Zhongdong Group, etc. We offer bulk bags of various specifications, covering: • Food-grade bulk bags • Hazardous material-grade bulk bags (regular bags, inner reinforced lining bags, laminated bags, and other custom-specified bags). Our export products are sold to numerous countries and regions across South America, the United States, Southeast Asia, the Middle East, Africa and Europe.

江西敏正高端包装

Jiangxi Minzheng Plastic Industry Co., Ltd.

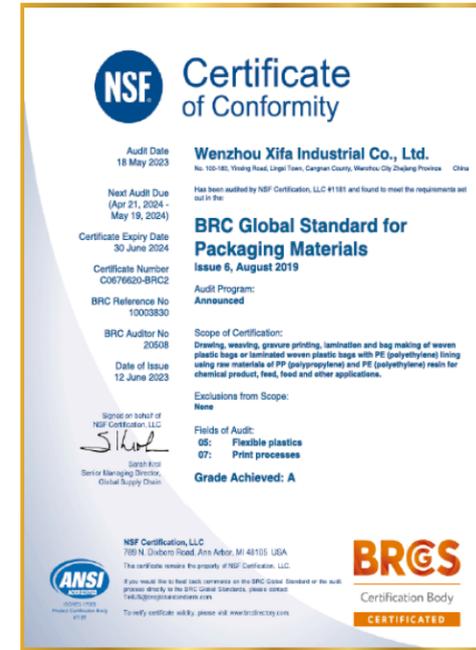


注册资金 Registered capital	8000	万/10K
厂房总面积 Total factory area	2.3	万平方米/Ha
总投资 Total investment	1.5	亿/100M
年总产值 Estimated annual total output value	2	亿/100M
年生产集装袋 Annual production of container bags	300	万袋/10K bags
年出口集装袋 Annual export of container bags	100	万袋/10K bags

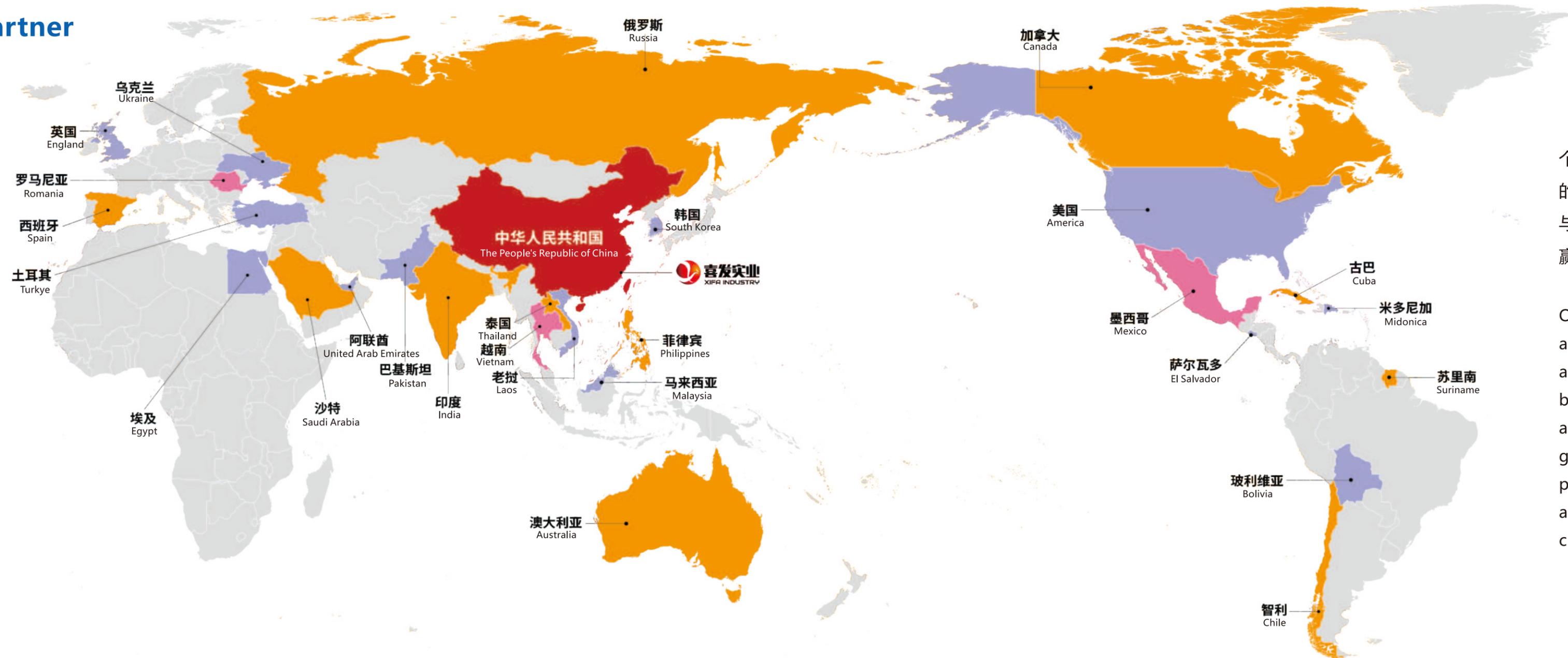
专利资质 Patent Qualifications

企业各项经营生产许可及多项管理体系认证

The enterprise possesses various business and production licenses, as well as multiple management system certifications



合作范围 Global Partner



我司海外办事处及代理商已覆盖多个国家及重点地区。在与全球各地客户的业务合作过程中，我们凭借专业服务与可靠品质树立了良好的品牌形象，并赢得了客户的认可与信赖。

Our company's overseas offices and agents have covered numerous countries and key regions. In the process of business cooperation with customers around the world, we have established a good brand image by virtue of professional services and reliable quality, and won the recognition and trust of customers.

品牌合作

Brand Cooperation



合作共赢

win-win cooperation

公司为约400家客户提供服务，其核心产品为彩印包装袋、集装袋、软塑包装袋等。主要客户包括中盐集团、中信集团、国投集团、美国宝洁、ISAOSA, SQM, ADM、中海油、中国石化、中国石油、中国农资、芭田股份、俄罗斯阿康、美国美盛、中东化肥、正大集团、澳华集团、海大集团等国内外知名企业。

The company serves approximately 400 customers, with its core products including color printed packaging bags, container bags, soft plastic packaging bags, etc. Its major customers include well-known domestic and international enterprises such as China National Salt Industry Group, CITIC Group, State Development and Investment Corporation, Procter & Gamble, ISAOSA, SQM, ADM, CNOOC, Sinopec, PetroChina, China Agricultural Resources, Batian Corporation, Russia's Akang, Legg Mason, Middle East Fertilizer, Chia Tai Group, Aohua Group, and Haid Group.



业务范围

Business Scopey

包装袋采用食品级材质，绿色环保，健康无污染。包装袋立体美观，容量大，耐腐蚀、防潮。规格画面可根据客户要求一站式设计定制，一品一码可追溯。

The packaging bag is made of food-grade material, which is green, environmentally friendly, healthy, and pollution-free. The packaging bag is three-dimensional and beautiful, with large capacity, corrosion resistance, and moisture resistance. The specifications and graphics can be customized in a one-stop design according to customer requirements, and each product has a unique code for traceability.



集装袋
FIBC



纸塑袋
Paper-plastic Bag



重载膜袋
FFS



柔印袋
Flexo Bag



袋布
Fabric Roll

经营范围：集装袋、彩印复合袋、内粘复合袋、普袋、纸塑复合袋、阀口袋、纸袋

Scope of business: FIBC Bag, color-printed composite bags, inner-adhesive composite bags, plain bags, paper-plastic composite bags, valve bags, paper bags

适用范围：饲料、农资、食品、矿山、物流

Sales scope: feed, agricultural resources, food, mining, logistics



钻石品质

Strictly Control
Product Quality



绿色环保

Green Production
Process



食品等级

Conforming To
Food Packaging

塑料编织袋依据参数分类：

- 一、按袋布材质分为：聚丙烯编织袋、聚乙烯编织袋、聚酯编织袋。
- 二、按袋的层数分为：单层袋，涂膜袋，复膜袋，三复合纸袋，多层袋等。
- 三、按袋的开口方式分为：开口袋，卷口袋、阀口袋。
- 四、按袋的侧边位置分为：边封编织袋、中封编织袋。
- 五、按袋的使用功能分为：食品类大米面粉编织袋，化工类化肥化工编织袋，饲料类编织袋，建材水泥腻子粉编织袋等。

Plastic woven bags are classified based on parameters:

1. According to the material of the bag fabric, they are divided into polypropylene woven bags, polyethylene woven bags, and polyester woven bags.
2. According to the number of layers, bags can be divided into single-layer bags, coated bags, laminated bags, three-layer composite paper bags, multi-layer bags, etc.
3. According to the opening method of the bag, they can be divided into: open-top bags, roll-top bags, and valve bags.
4. According to the side position of the bag, they are divided into: side-sealed woven bags and center-sealed woven bags.
5. According to the usage function of the bags, they can be divided into: food-grade rice and flour woven bags, chemical-grade fertilizer and chemical woven bags, feed-grade woven bags, building material-grade cement and putty powder woven bags, etc.

生产设备 Production Equipment

创新性 竞争力 时尚性 高价值 INNOVATION COMPETITIVENESS FASHIONABILITY HIGH VALUE

研发创新是喜发实业应对市场竞争的有力武器。

公司投资2000万人民币对核心设备进行淘汰升级，现拥有3条拉丝生产线、165台圆织机、9条彩印生产线、5条复合生产线、120台卷口机、全自动套袋切缝一体机20台、以及配套的人工套袋人员。

R&D and innovation stand as the powerful weapon for Xifa Industry to navigate market competition.

The company has invested RMB 20 million in phasing out and upgrading core equipment. It now boasts 3 wire drawing production lines, 165 circular looms, 9 color printing production lines, 5 lamination production lines, 120 bag mouth rolling machines, 20 fully automatic bagging, cutting and sewing integrated machines, supplemented by a dedicated team of manual bagging staff.



全自动配料系统
Fully automatic batching system



节能高效型拉丝机设备
Energy-saving and high-efficiency wire drawing machine equipment



高速悬浮六梭圆织机设备
High-speed suspended six-shuttle Circularloom equipment



圆织机（吨袋）
Circular loom (FIBC Bag)



吊带机（吨袋）
Strap machine (FIBC Bag)



缝纫机（吨袋）
Sewing machine (FIBC Bag)



电脑凹版彩印机设备
Computer gravure color printing machine equipment



在线监测、UV喷码
Online monitoring, UV coding



双烘箱高速内粘膜复合机
Dual-oven high-speed internal film laminating machine



高速复合机设备
High-speed laminating machine equipment



全自动切套缝一体机
Fully automatic cutting, sleeving, and sewing machine



切套缝卷全自动一体机
Fully automatic integrated machine for cutting, sleeving, sewing, and rolling



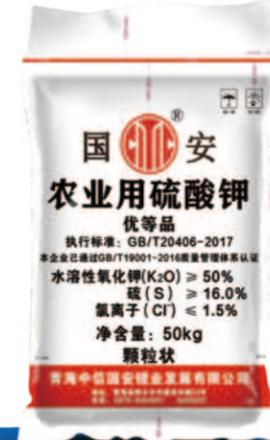
彩袋(50千克)
Color-printed woven bag(50kg)



彩袋(50千克)
Color-printed woven bag(50kg)



彩袋(50千克)
Color-printed woven bag(50kg)



普袋(40-50千克)
Basic-printed woven bag (40-50kg)



普袋(40-50千克)
Basic-printed woven bag (40-50kg)



软包装(PE)袋(5千克)
Flexible packaging (PE) bag (5kg)



彩袋(40千克)
Color-printed woven bag(40kg)



彩袋(40千克)
Color-printed woven bag(40kg)



彩袋(20-25千克)
Color-printed woven bag(20-25kg)



纸塑袋(25千克)
Paper-plastic bag(25kg)



阀口袋(20千克)
Valve bag (20kg)



软包装(PE)袋(5千克)
Flexible packaging (PE) bag (5kg)



PP WOVEN BAG
Print:Gravure print



PP WOVEN BAG
Print:Gravure print



PP WOVEN BAG
Print:Gravure print



FFS BAG
Name:25KG CAPA PE BAG



NON WOVEN PP BAG
Name:20KG NON WOVEN PP BAG



PE BAG
Name:1KG PE BAG



PP WOVEN BAG
Print:Gravure print



PP WOVEN BAG
Print:Flexo print



PAPER BAG
Name:25KG POWDER PAPER BAG



PE BAG
Name:1KG PE BAG



PAPER VALVE BAG
Name: 1KG PE BAG

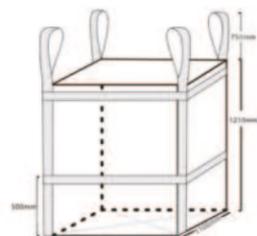


PP WOVEN BAG
Name: 5&10KG RICE BAG

集装袋细节分类展示
FIBC Bag details by category



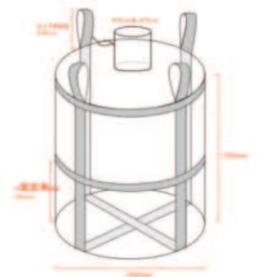
方形吨袋
(BAFFLED)



方形吨袋设计图
(BAFFLED design drawing)



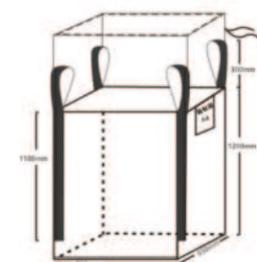
圆形吨袋
(CIRCULAR)



圆形吨袋设计图
(CIRCULAR design drawing)



U型吨袋
(U-PANEL)



U型吨袋设计图
(U-PANEL design drawing)



全开口
FULL OPEN TOP



大翻口
DUFFLE TOP



小料口
FILL SPOUT



有保护帽小料口
COVER FILL SPOUT



凸顶
DISCHARGE SPOUT



锥形
CONICAL FILL SPOUT



平底无口
FLAT BOTTOM



侧边下料口
SIDE SPOUT



锥形口
CONICAL FILL SPOUT



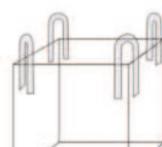
平底小料口
DISCHARGE SPOUT



睡衣罩保护帽
PAJAMA COVER STYLE



花瓣型保护帽
FLOWER COVER STYLE



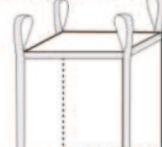
四角跨脚吊带
CROSS CORNER LOOP



十字兜底两吊带
SIDE CORNER LOOP



四角兜底吊带
SIDE CORNER BOTTOM LOOP



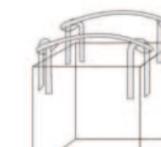
装卸吊带
SLEEVE LIFT



边缝吊带
SIDE SEAM LOOP



边缝吊带
SIDE SEAM LOOP



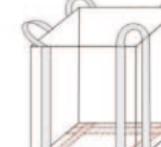
四角备带吊带
DOUBLE STEVEDORE STRAPS



三吊带
3 SLING LOOP



四角井字吊带
CROSS CORNER BOTTOM LOOP



边缝吊带
SIDE SEAM LOOP



边缝吊带
SIDE SEAM LOOP



边缝吊带
SIDE SEAM LOOP



吨袋版一/One-FIBC Bag version

尺寸(cm)/Size:

93*93*115

上开口方式/Top open choice:

小料口/spout top 45*50cm

下开口/Bottom:

平底/plain bottom

围带/belt choice:

一条围带(居上平)/A belt (flat on top)

吊带/straps:

4条跨角半吊(肤色) /cross corner loops(skin color)





吨袋版二/Two-FIBC Bag version

尺寸(cm)/Size:

95*95*102

上开口方式/Top open choice:

大裙口/Duffle top

下开口/Bottom:

平底/plain bottom

围带/belt choice:

2条围带(黄色)/2 yellow aprons

吊带/straps:

井字形吊带+4个小吊环/Cross-shaped sling + 4 small rings



吨袋版三/Three-FIBC Bag version

尺寸(cm)/Size:

90*90*110

上开口方式/Top open choice:

全开口/Open top

下开口/Bottom:

平底/plain bottom

围带/belt choice:

无围带/no belt

吊带/straps:

4条跨角红色半吊/ Four red half-hanging items crossing corners





吨袋版四/ Four-FIBC Bag version

尺寸(cm)/Size:

95*95*100

上开口方式/Top open choice:

大裙口/Duffle top

下开口/Bottom:

平底/plain bottom

围带/belt choice:

无围带/no belt

吊带/straps:

2吊带兜底/ 2 point lift



吨袋版五/ Five-FIBC Bag version

尺寸(cm)/Size:

90*90*125

上开口方式/Top open choice:

小料口/spout top

下开口/Bottom:

小料口/spout top

围带/belt choice:

一条围带(居上平)/A belt (flat on top)

吊带/straps:

4条跨角半吊(肤色) /cross corner loops(skin color)



产能扩大化 + 产品差异化 + 管理精细化 + 行业智能化
Capacity Expansion + Product Differentiation + Refined Management + Industry Intelligence

温州喜发实业有限公司
Wenzhou Xifa Industrial Co., Ltd

喜发实业二期效果图